



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Urgente

D5617-1**Job Sheet 202125****Part No:** D5617-1**Job Qty:** 8 pcs**Part Name:** Clamp**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/18/19**Job Tracking No:****Due Date:** 10/25/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG D5617 REV:C IPP REV:A 18.11.01 NEW ISSUE DD VERF;JFS IPP REV:B 19.07.30 AS PER DWG
REV:C DD VERF:DP

Ship Via:**Bill of Materials****Container No:** S225562

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1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL: 1 613 632-5200
Email: sales@dartee
www.dartaerospace.com

PRIORITY

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	8 pcs	10/25/19		0.00	1.00	Large Fab - 1		<i>mf</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	8 pcs	10/25/19		0.00	0.00	QC 5 - 10		<i>EL</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	8 pcs	10/25/19		0.00	0.00	Packaging 3 - 1 - B4B		<i>EL</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - SA	8 pcs	10/25/19		0.00	0.00	QC 21 - SA - 21		<i>DAS 21</i> <i>DAS 21</i> <i>9-39</i>
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - 1- Install clamp to 3.543" extrusion DT10454 2-CUT PARTS TO DIMENSIONS SHOWN. REMOVE 2.02"
 Descriptions: MATERIAL FROM CLAMP BAND.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: *W/O 1*

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5616-1	Clamp	8 pcs (1 ea)	100-Large Fab - Welded Assy-1	<i>S225301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D5616-1	8	0	0

Part Specifications

Specifications could not be found.

Plex 10/18/19 2:48 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					